



LEEDAN PACKAGING LIMITED

MANUFACTURING TOLERANCES

M.T.01.06.2013 (issue 2)

Unless otherwise agreed or specified the following tolerances shall apply to the manufacture of our polythene bags and sacks.

BOTTOM WELD SACKS

Lay flat tube width	+ or – 2.5%
Bag length from seal to open end	+ or – 2.5%
Face width	+ or – 2.5%
Gusset sizes	+ or – 2.5%
Flashing of gusset edges	Maximum of 10mm
Seal failure rate	Maximum of 0.5%
Material thickness	+ or – 10% average + or – 15% spot
Box quantity	+ or – 2.5%

SIDE WELD BAGS

Width from seal to seal	+ or – 3mm
Length from open end to folded end	+ or – 10mm
Flashing of gusset edges	Maximum of 10mm
Seal failure rate	Maximum of 0.5%
Longitude seal failure rat	Maximum of 1.5%
Material thickness	+ or – 10% average + or – 15% spot
Box quantity	+ or – 2.5%

George Daniels
Quality Control